

The specimen details

Diameter of bolt	d (mm)	20
Diameter of bolt hole	d ₀ (mm)	22
End distance	e ₁ (mm)	60
Edge distance	e ₂ (mm)	50
Spacing between centres of bolts in the direction of load transfer	p ₁ (mm)	60
Spacing between rows of bolts	p ₂ (mm)	103
Thickness of end plate	t _p (mm)	10
Horizontal distance of lever arm	B _L (mm)	490
Vertical distance of lever arm	D _L (mm)	51.7

Steel Grade		S275	S355
Dimension of Members		UB305×165 ×40	UC254×25 4×89
Depth of Section	D (mm)	303.4	260.3
Width of Section	B (mm)	165	256.3
Thickness of Web	t (mm)	6	10.3
Thickness of Flange	T (mm)	10.2	17.3
Root Radius	r (mm)	8.9	12.7
Depth between Fillets	d (mm)	265.2	200.3

Nominal Temperature

450°C

Time	Thermocouple	Jack Displacement	Load Angle	Beam Rotation	Column Rotation	Connection Rotation	Force Rotation	F3 from F1	F3 from F2	F3 Average	Tension	Shear	Moment
(minute)	Average(°C)	(mm)	$\alpha(^{\circ})$	($^{\circ}$)	($^{\circ}$)	($^{\circ}$)	($^{\circ}$)	(kN)	(kN)	(kN)	(kN)	(kN)	(kN*m)
0	448.791	1.890											
1	448.922	1.888											
2	448.983	1.887											
3	449.051	1.931	41.08	0.000	0.000	0.000	73.820	-10.80	-9.12	-9.96	-7.51	-6.55	-3722.45
4	449.016	3.083	41.06	0.029	0.014	0.015	73.815	-7.74	-6.34	-7.04	-5.31	-4.62	-2629.89
5	449.010	4.505	41.02	0.078	0.033	0.045	73.807	-4.60	-3.66	-4.13	-3.12	-2.71	-1543.16
6	449.054	6.045	41.03	0.124	0.043	0.081	73.748	-2.43	-2.88	-2.66	-2.01	-1.75	-992.84
7	449.070	7.631	40.87	0.127	0.061	0.066	73.900	-2.07	-2.60	-2.34	-1.77	-1.53	-870.46
8	449.179	9.191	40.75	0.148	0.058	0.090	74.005	-1.93	-1.78	-1.85	-1.40	-1.21	-689.01
9	449.276	10.788	41.41	0.151	0.061	0.090	73.343	-1.95	-2.18	-2.06	-1.55	-1.36	-775.14
10	449.314	12.260	41.41	0.172	0.076	0.096	73.316	-1.02	-0.87	-0.94	-0.71	-0.62	-353.82
11	449.344	13.726	41.36	0.223	0.086	0.137	73.316	0.43	0.03	0.23	0.17	0.15	86.98
12	449.328	15.043	41.36	0.272	0.110	0.162	73.267	1.23	0.99	1.11	0.83	0.73	415.55
13	449.320	16.517	41.32	0.354	0.107	0.247	73.226	2.35	2.62	2.48	1.87	1.64	931.81
14	449.370	17.952	41.31	0.466	0.116	0.350	73.129	2.03	1.71	1.87	1.41	1.24	702.71
15	449.441	19.364	41.29	0.548	0.143	0.405	73.060	3.96	4.15	4.06	3.05	2.68	1522.25
16	449.583	20.848	41.17	0.663	0.135	0.528	73.072	4.55	4.36	4.46	3.35	2.93	1667.25
17	449.577	22.395	41.09	0.816	0.140	0.676	72.996	4.45	4.32	4.38	3.30	2.88	1638.24
18	449.594	24.009	40.93	0.935	0.157	0.778	73.032	5.32	5.91	5.62	4.24	3.68	2093.28
19	449.595	25.471	40.89	1.071	0.163	0.908	72.942	5.92	6.43	6.17	4.67	4.04	2299.75
20	449.626	27.000	40.87	1.189	0.168	1.021	72.843	6.81	6.71	6.76	5.11	4.42	2516.82
21	449.660	28.407	40.84	1.319	0.174	1.144	72.743	6.82	7.33	7.08	5.36	4.63	2634.09
22	449.691	29.886	40.70	1.467	0.183	1.283	72.732	7.20	6.93	7.06	5.35	4.61	2621.98

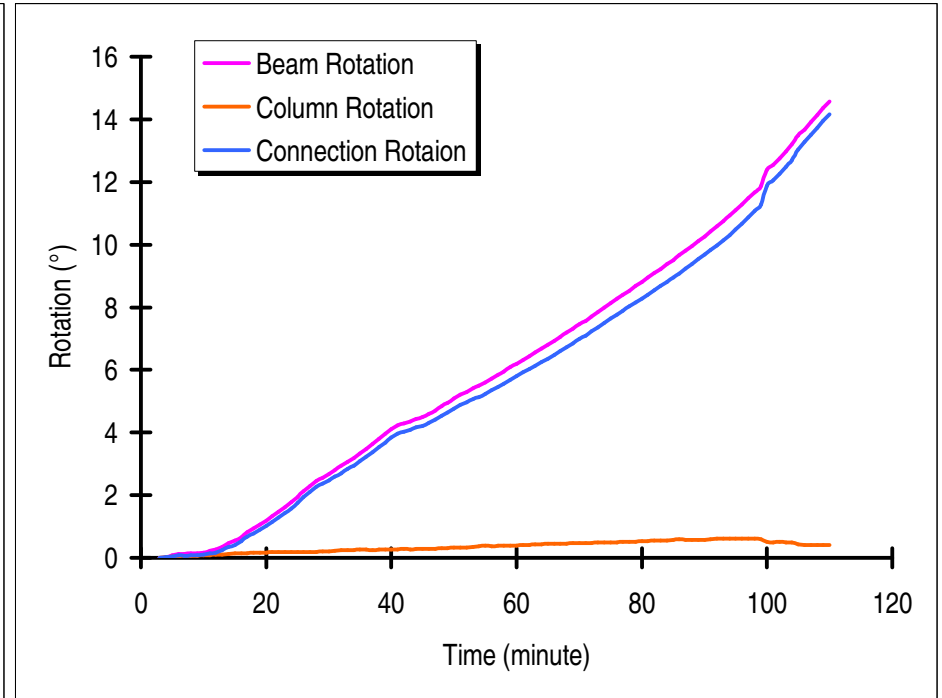
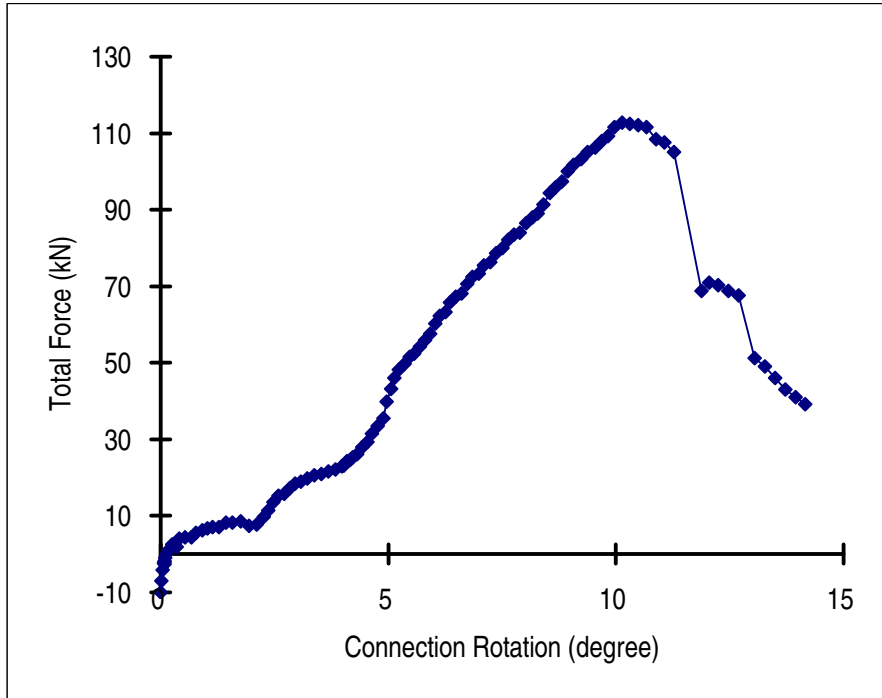
30 May 2007 Web-cleat Test Result

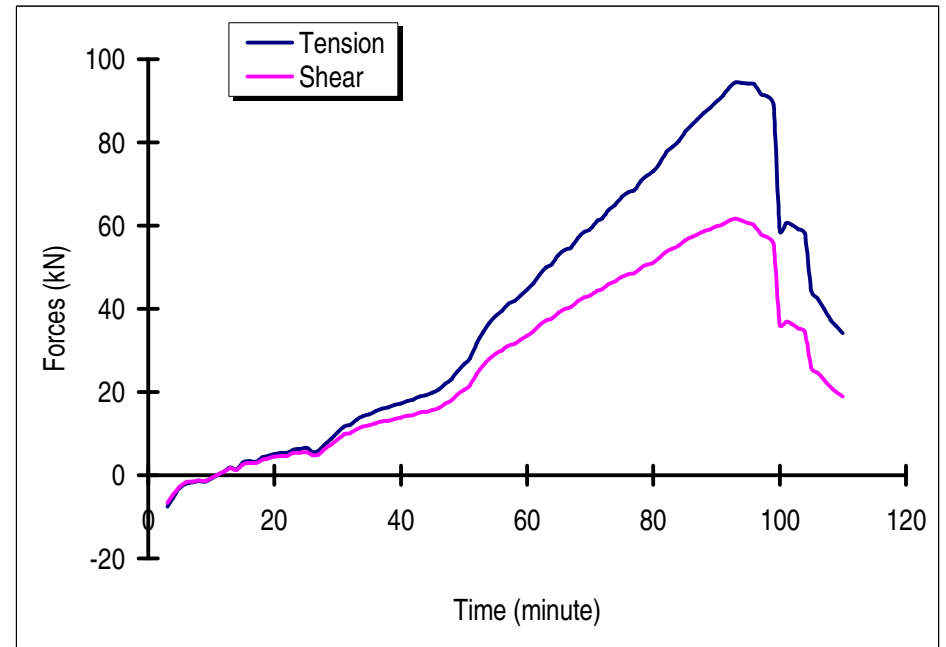
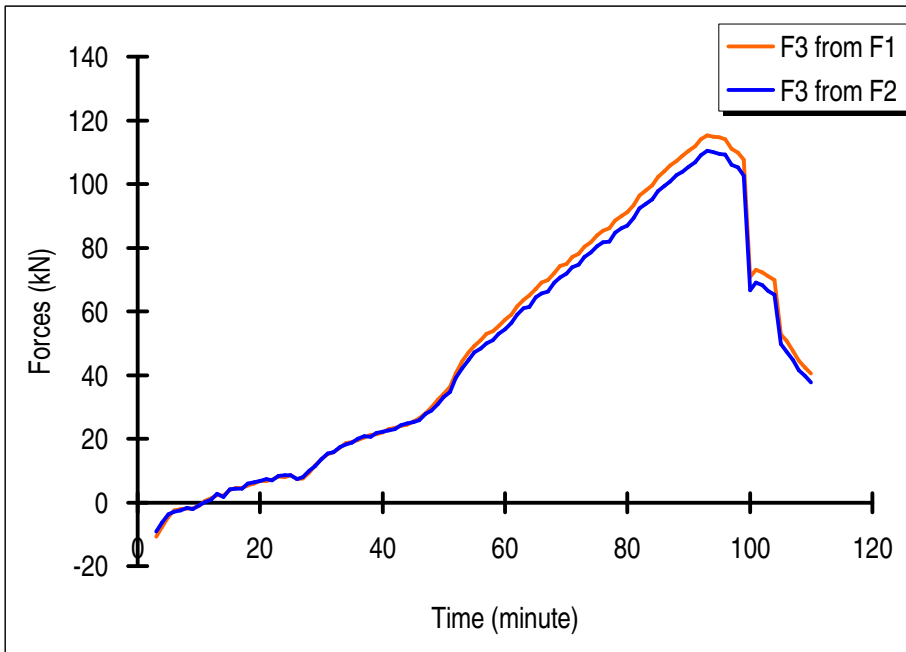
23	449.835	31.377	40.57	1.623	0.184	1.439	72.706	8.09	8.30	8.19	6.22	5.33	3034.50
24	449.864	32.892	40.54	1.768	0.187	1.581	72.595	7.88	8.54	8.21	6.24	5.34	3039.96
25	449.833	34.359	40.41	1.937	0.178	1.758	72.549	8.55	8.63	8.59	6.54	5.57	3173.98
26	449.863	35.842	40.32	2.119	0.178	1.941	72.463	7.32	7.33	7.33	5.59	4.74	2701.26
27	449.859	37.350	40.17	2.289	0.184	2.105	72.445	7.58	7.88	7.73	5.91	4.99	2843.28
28	449.882	38.848	40.04	2.447	0.188	2.259	72.409	9.40	9.99	9.70	7.42	6.24	3557.70
29	449.979	40.371	39.93	2.563	0.197	2.366	72.404	11.55	11.43	11.49	8.81	7.37	4207.27
30	450.039	41.878	39.87	2.684	0.209	2.475	72.349	13.52	13.53	13.53	10.38	8.67	4947.77
31	450.061	43.409	39.84	2.806	0.219	2.587	72.257	15.13	15.47	15.30	11.75	9.80	5594.13
32	450.054	44.868	39.69	2.943	0.236	2.707	72.270	15.87	15.73	15.80	12.16	10.09	5761.45
33	450.037	46.287	39.61	3.068	0.235	2.833	72.223	17.18	17.44	17.31	13.34	11.04	6303.55
34	450.114	47.762	39.45	3.198	0.250	2.948	72.255	18.51	18.22	18.37	14.18	11.67	6667.97
35	450.126	49.172	39.39	3.336	0.256	3.080	72.173	18.97	18.76	18.87	14.58	11.97	6841.60
36	450.210	50.663	39.20	3.482	0.259	3.223	72.214	19.63	19.94	19.78	15.33	12.50	7150.20
37	449.831	52.154	39.09	3.631	0.251	3.380	72.181	20.42	20.71	20.56	15.96	12.97	7416.73
38	449.419	53.510	38.91	3.799	0.265	3.534	72.188	21.16	20.63	20.89	16.26	13.12	7511.15
39	449.395	54.912	38.75	3.955	0.267	3.688	72.191	21.48	21.79	21.63	16.87	13.54	7754.16
40	449.187	56.299	38.61	4.106	0.264	3.842	72.184	21.96	22.26	22.11	17.28	13.80	7903.61
41	449.256	57.646	38.50	4.239	0.267	3.972	72.161	23.07	22.68	22.88	17.90	14.24	8160.58
42	449.178	58.840	38.45	4.296	0.276	4.020	72.155	23.44	22.92	23.18	18.15	14.41	8261.60
43	449.508	60.050	38.34	4.363	0.272	4.090	72.194	24.10	24.32	24.21	18.99	15.02	8611.92
44	449.596	61.276	38.31	4.441	0.277	4.164	72.153	24.39	24.75	24.57	19.28	15.23	8732.79
45	449.637	62.446	38.19	4.506	0.292	4.214	72.201	25.37	25.26	25.31	19.90	15.65	8978.41
46	449.645	63.642	38.09	4.595	0.283	4.312	72.216	26.52	25.76	26.14	20.57	16.12	9252.58
47	449.754	65.076	38.03	4.706	0.282	4.424	72.168	27.95	27.94	27.95	22.01	17.21	9879.93
48	449.613	66.462	37.91	4.838	0.302	4.536	72.152	29.90	28.78	29.34	23.15	18.03	10351.13
49	449.588	67.971	37.85	4.951	0.308	4.642	72.095	32.26	30.85	31.55	24.91	19.36	11119.39
50	449.627	69.413	37.62	5.088	0.320	4.768	72.192	34.04	32.98	33.51	26.54	20.46	11756.43
51	449.716	70.968	37.54	5.209	0.320	4.888	72.153	36.28	34.70	35.49	28.14	21.62	12430.88
52	449.927	72.435	37.48	5.301	0.337	4.964	72.124	40.57	39.19	39.88	31.65	24.26	13950.91

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53	450.007	73.830	37.39	5.413	0.346	5.067	72.097	44.33	42.09	43.21	34.33	26.24	15090.22
54	450.018	75.344	37.40	5.488	0.363	5.125	72.009	47.21	44.82	46.02	36.56	27.95	16075.74
55	450.096	76.763	37.32	5.603	0.379	5.223	71.980	49.22	47.15	48.18	38.32	29.21	16804.35
56	450.128	78.070	37.18	5.729	0.378	5.351	71.990	51.00	48.35	49.67	39.58	30.02	17278.10
57	450.218	79.538	37.14	5.844	0.379	5.465	71.919	52.95	49.99	51.47	41.03	31.07	17887.16
58	450.334	81.084	37.05	5.955	0.387	5.568	71.899	53.79	50.92	52.36	41.79	31.54	18162.84
59	450.360	82.551	37.01	6.081	0.391	5.690	71.806	55.29	53.02	54.16	43.24	32.60	18774.48
60	450.517	84.218	36.93	6.197	0.394	5.802	71.771	57.47	54.34	55.91	44.69	33.59	19350.93
61	450.568	85.597	36.89	6.321	0.405	5.916	71.694	59.00	56.32	57.66	46.12	34.61	19938.18
62	450.578	87.112	36.82	6.445	0.417	6.028	71.640	61.52	58.99	60.25	48.24	36.11	20807.07
63	450.602	88.699	36.69	6.553	0.422	6.130	71.660	63.68	60.97	62.33	49.98	37.24	21468.05
64	450.627	90.222	36.68	6.683	0.427	6.256	71.535	64.95	61.48	63.22	50.70	37.76	21772.31
65	450.666	91.737	36.52	6.800	0.441	6.359	71.578	67.13	64.40	65.76	52.85	39.14	22576.99
66	450.886	93.155	36.50	6.921	0.445	6.476	71.480	69.13	65.54	67.33	54.13	40.05	23105.28
67	450.847	94.719	36.45	7.048	0.447	6.601	71.404	69.82	66.32	68.07	54.76	40.44	23334.60
68	450.944	96.290	36.29	7.189	0.459	6.730	71.419	72.15	69.11	70.63	56.93	41.80	24134.96
69	450.906	97.638	36.15	7.312	0.462	6.850	71.440	74.30	70.58	72.44	58.49	42.73	24682.86
70	450.901	99.232	36.08	7.451	0.465	6.985	71.365	74.87	71.88	73.38	59.30	43.22	24969.81
71	450.987	100.708	35.97	7.568	0.469	7.099	71.358	77.04	73.85	75.44	61.06	44.32	25615.71
72	450.942	102.215	35.92	7.707	0.472	7.234	71.273	78.03	74.71	76.37	61.85	44.80	25901.69
73	450.957	103.656	35.74	7.846	0.481	7.365	71.310	80.32	77.05	78.69	63.87	45.97	26591.68
74	450.984	105.141	35.66	7.988	0.483	7.504	71.255	81.68	78.40	80.04	65.03	46.66	27000.09
75	451.045	106.486	35.46	8.125	0.490	7.634	71.320	83.92	80.46	82.19	66.95	47.68	27610.18
76	451.175	107.978	35.39	8.267	0.500	7.767	71.246	85.28	81.70	83.49	68.07	48.35	28008.06
77	451.274	109.381	35.30	8.398	0.508	7.889	71.201	86.08	81.94	84.01	68.56	48.55	28131.99
78	451.249	110.832	35.17	8.531	0.509	8.022	71.202	88.52	84.65	86.59	70.78	49.87	28912.54
79	451.145	112.193	35.10	8.680	0.519	8.161	71.119	89.97	86.15	88.06	72.05	50.64	29364.45
80	451.094	113.748	34.96	8.809	0.529	8.279	71.130	91.17	87.02	89.10	73.02	51.05	29622.80
81	451.035	115.223	34.88	8.950	0.541	8.408	71.067	93.28	89.38	91.33	74.92	52.23	30315.54
82	451.125	116.651	34.71	9.087	0.542	8.545	71.105	96.43	92.31	94.37	77.58	53.73	31207.27

83	451.254	117.999	34.64	9.222	0.544	8.678	71.039	97.97	93.83	95.90	78.90	54.51	31667.94
84	451.364	119.441	34.50	9.375	0.560	8.815	71.029	99.66	95.17	97.42	80.29	55.17	32070.79
85	451.402	121.011	34.37	9.508	0.564	8.944	71.020	102.29	97.87	100.08	82.61	56.50	32860.61
86	451.352	122.390	34.19	9.660	0.587	9.072	71.048	104.12	99.34	101.73	84.15	57.17	33272.23
87	451.142	123.905	34.07	9.806	0.567	9.238	71.027	105.73	100.85	103.29	85.56	57.86	33691.58
88	451.141	125.381	33.93	9.962	0.578	9.383	71.006	107.25	102.80	105.03	87.14	58.63	34156.72
89	451.107	126.735	33.77	10.118	0.577	9.540	71.010	108.81	103.81	106.31	88.37	59.10	34454.13
90	451.249	128.345	33.66	10.263	0.578	9.685	70.973	110.52	105.34	107.93	89.83	59.83	34895.21
91	451.463	129.700	33.48	10.427	0.598	9.829	70.994	111.90	106.75	109.32	91.18	60.31	35201.62
92	451.444	131.231	33.31	10.587	0.615	9.972	71.000	114.11	109.00	111.55	93.22	61.27	35788.00
93	451.428	132.859	33.17	10.747	0.616	10.131	70.985	115.27	110.43	112.85	94.47	61.74	36087.77
94	451.221	134.431	32.99	10.929	0.620	10.309	70.986	114.90	110.10	112.50	94.37	61.25	35828.23
95	451.234	135.865	32.78	11.100	0.616	10.484	71.016	114.66	109.51	112.08	94.23	60.69	35532.51
96	451.297	137.493	32.55	11.285	0.608	10.677	71.062	114.01	109.17	111.59	94.06	60.04	35190.64
97	451.330	139.072	32.34	11.492	0.611	10.881	71.073	110.96	105.99	108.47	91.65	58.02	34036.84
98	451.428	140.562	32.12	11.677	0.609	11.068	71.108	109.88	105.22	107.55	91.10	57.18	33577.13
99	451.479	142.052	31.96	11.875	0.599	11.276	71.063	107.63	102.57	105.10	89.17	55.64	32695.20
100	451.453	144.065	31.49	12.375	0.501	11.874	71.039	70.92	66.67	68.79	58.67	35.93	21162.52
101	451.305	145.484	31.31	12.547	0.499	12.048	71.043	73.04	68.96	71.00	60.66	36.90	21749.98
102	451.145	147.071	31.07	12.757	0.505	12.252	71.071	72.25	68.29	70.27	60.19	36.27	21404.69
103	451.189	148.467	30.82	12.970	0.494	12.476	71.106	71.09	66.44	68.76	59.05	35.23	20819.59
104	451.056	150.190	30.60	13.192	0.495	12.697	71.107	69.89	65.24	67.56	58.16	34.39	20346.23
105	451.176	151.953	30.35	13.478	0.435	13.043	71.070	52.81	49.70	51.26	44.23	25.90	15340.99
106	451.212	153.460	30.11	13.680	0.403	13.277	71.107	50.83	47.41	49.12	42.49	24.65	14615.90
107	451.285	155.120	29.80	13.907	0.408	13.499	71.193	47.44	44.70	46.07	39.98	22.90	13600.35
108	451.180	156.715	29.56	14.138	0.412	13.726	71.203	44.44	41.56	43.00	37.40	21.21	12617.37
109	450.995	158.221	29.28	14.356	0.404	13.952	71.262	42.31	39.78	41.04	35.80	20.07	11957.82
110	450.908	159.704	29.06	14.572	0.411	14.161	71.268	40.51	37.72	39.11	34.19	19.00	11331.47





Photographs after Test

